



JOHN DEERE

**ENGINE PERFORMANCE CURVE**

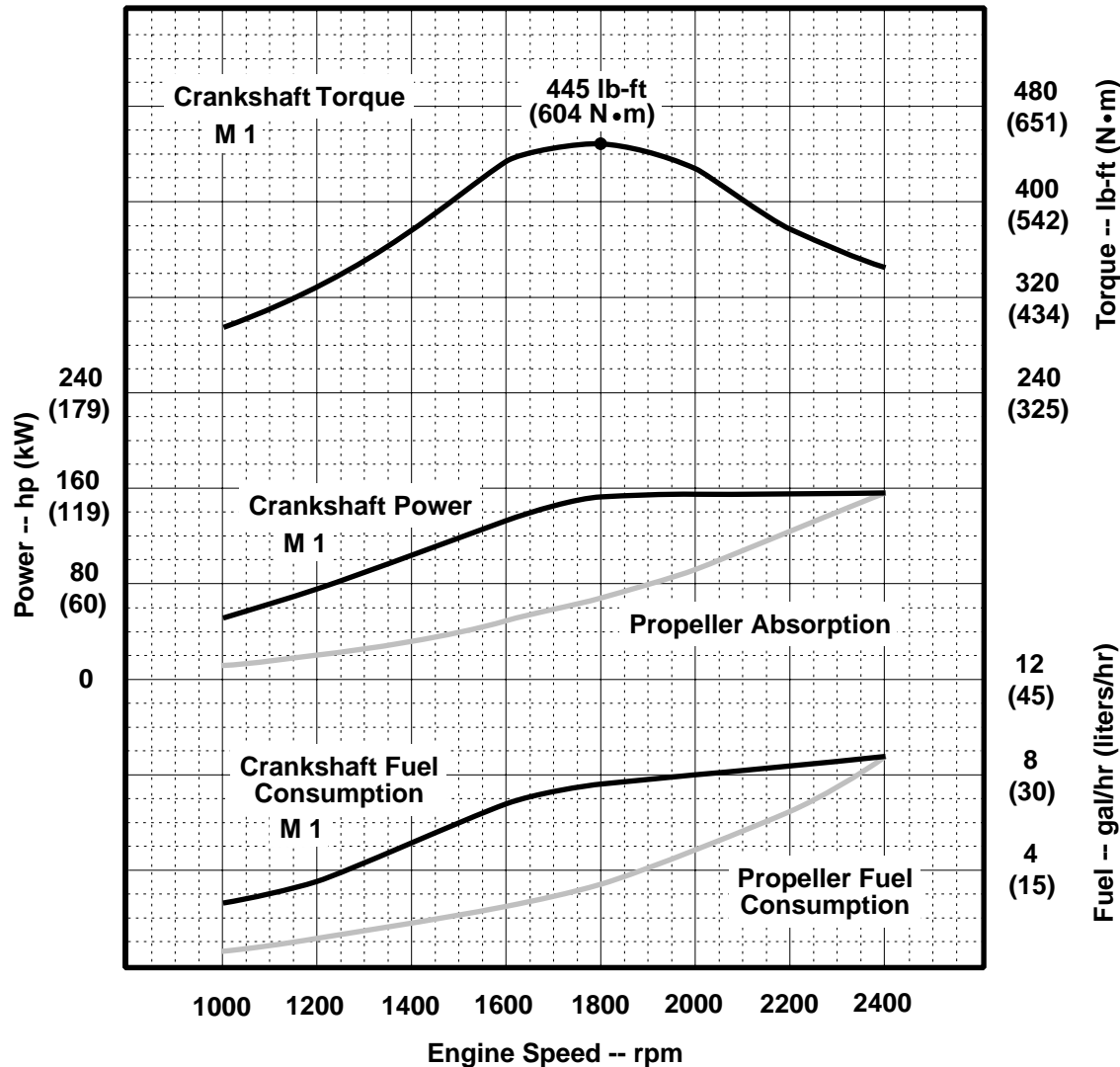
Rating: M1 - 158 hp (118 kW) @ 2400 rpm

**PowerTech 6.8 L Engine**

Model: **6068TFM75**

(Propeller Power is approximately 97% of Crankshaft Power)

Application: Marine



Air Intake Restriction ..... 12 in.H<sub>2</sub>O (3 kPa)  
 Exhaust Back Pressure ..... 30 in.H<sub>2</sub>O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 8665 conditions:

- 77 °F (25 °C) air inlet temperature
- 29.31 in.Hg (99 kPa) barometer
- 104 °F (40 °C) fuel inlet temperature
- 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:

- Power: kW = hp x 0.746
- Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
- Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Tier-2 Emission Certifications:

- EPA Commercial Marine (40 CFR Part 94)
  - IMO Annex VI
- Ref: Engine Emission Label

Certified by:

*NEAL LEEPER*  
 16 APR 2004

\* Revised Data

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 April 2004

## Common Specifications:

### General Data

Model .....6068TFM75  
 Number of Cylinders ..... 6  
 Bore and Stroke--in.(mm)..... 4.2 x 5.0 (107 x 127)  
 Displacement--in<sup>3</sup> (L) .....414 (6.8)  
 Compression Ratio ..... 17.6 : 1  
 Valves per Cylinder -- Intake / Exhaust ..... 1 / 1  
 Firing Order ..... 1-5-3-6-2-4  
 Combustion System ..... Direct Injection  
 Engine Type ..... In-line, 4-Cycle  
 Aspiration ..... Turbocharged  
 Aftercooling System ..... none  
 Engine Crankcase Vent System ..... Open  
 Maximum Crankcase Pressure--in. H<sub>2</sub>O (kPa) .....2 (0.5)

### Physical Data

(Includes Engine, Flywheel Housing, Flywheel & Electrics)  
 Length--in.(mm) ..... 44.9 (1141)  
 Width--in.(mm) .....27.7 (703)  
 Height (centerline to top)--in.(mm) .....24.4 (620)  
 Height (centerline to bottom)--in.(mm) .....10.3 (262)  
 Weight, dry--lb (kg)..... 1301 (590)  
 Center of Gravity Location  
     From Rear Face of Block (X-axis)--in.(mm) .... 16.9 (430)  
     Right of Crankshaft (Y-axis)--in.(mm)..... -1.0 (-25)  
     Above Crankshaft (Z-axis)--in.(mm)..... 7.9 (200)  
 Max. Allow. Static Bending Moment at Rear Face  
     of Flywhl Hsg w/5-G Load--lb-ft (N•m) ..... 600 (814)  
 Thrust Bearing Load Limit (Forward)--lb (N) .....900 (4003)  
 Maximum Installed Angle  
     Front Up--degrees..... 15  
     Front Down--degrees ..... 0

### Air System

Minimum Ventilation Area--in<sup>2</sup> (m<sup>2</sup>).....98.0 (0.063)  
 Maximum Allowable Air Temperature Rise  
     Ambient to Engine Inlet--°F (°C) .....30 (17)  
 Engine Air Flow--ft<sup>3</sup>/min (m<sup>3</sup>/min) .....364 (10.3)  
 Intake Manifold Pressure--psi (kPa).....10 (68)  
 Maximum Air Intake Restriction  
     Dirty Air Cleaner--in. H<sub>2</sub>O (kPa).....25 (6.25)  
     Clean Air Cleaner--in. H<sub>2</sub>O (kPa)..... 12 (3.0)

## Engine Specification Data

### Cooling System

Engine Heat Rejection--BTU/min (kW) ..... 6147 (108)  
 Engine Radiated Heat--BTU/min (kW)..... 968 (17.0)  
 Coolant Flow--gal/min (L/min)..... 45 (170)  
 Minimum Coolant Fill Rate--gal/min (L/min) ..... 3.2 (12)  
 Thermostat Start to Open--°F (°C) ..... 180 (82)  
 Thermostat Fully Open--°F (°C).....203 (95)  
 Maximum Top Tank Temperature--°F (°C) ..... 212 (100)  
 Minimum Sea Water-to-Boil Temperature--°F (°C) .. 90 (32)  
 Min. Water Pump Inlet Pressure--in. H<sub>2</sub>O (kPa) ..... 00 (00)  
 Recommended Pressure Cap--psi (kPa)..... 10 (70)  
 Max. Pressure Drop Across Keel Cooler--psi (kPa) .. 6 (40)  
 Engine Coolant Capacity--qt (L) ..... 20\* (19\*)

### Electrical System

Recommended Battery Capacity **12 Volt 24 Volt**  
 Cold Cranking Amps @ 32 °F (0 °C)--amp..800 ..... 570  
 Max. Starting Circuit Resistance--Ohms.....0.0012 ... 0.002  
 Starter Rolling Current @ 32 °F (0 °C)--amp ...920 ..... 600

### Exhaust System

Exhaust Temperature--°F (°C) ..... 855 (457)  
 Exhaust Gas Flow--ft<sup>3</sup>/min (m<sup>3</sup>/min) ..... 890 (25.2)  
 Min. Exhaust Pipe Diameter, Dry--in.(mm) ..... 3.0 (80)  
 Min. Exhaust Pipe Diameter, Wet--in.(mm) ..... 3.8 (90)  
 Max. Allowable Back Pressure--in. H<sub>2</sub>O (kPa) ..... 30 (7.5)  
 Max. Weight on Turbocharger--lb (kg) ..... 27 (12)

### Fuel System

ECU Description ..... John Deere Electronic Control  
 Fuel Injection Pump ..... Bosch VP-44  
 Governor Type ..... Electronic  
 Governor Regulation--percent ..... 0 to 5  
 Total Fuel Flow--lb/hr (kg/hr) ..... 289 (131)  
 Total Fuel Flow--gal/hr (L/hr)..... 41 (154)  
 Min. Rec'd. Fuel Line ID--in.(mm).....0.27 (7.0)  
 Min. Rec'd. Fuel Line Size ..... -5  
 Fuel Consumption--lb/hr (kg/hr) ..... 63.1 (28.6)  
 Fuel Consumption--gal/hr (L/hr)..... 8.9 (33.7)  
 Maximum Leak Off Line Pressure--psi (kPa) ..... 11.6 (80)  
 Max. Fuel Transfer Pump Suction Lift--ft (m) fuel... 10 (3.0)  
 Max. Fuel Inlet Restrict., Clean--in. H<sub>2</sub>O (kPa).-120 (-30.0)  
 Max. Fuel Inlet Restrict., Dirty--in. H<sub>2</sub>O (kPa)...-160 (-40.0)  
 Max. Fuel Inlet Pressure--psi (kPa) ..... 4 (30)  
 Max. Fuel Height Above Transfer Pump--ft (m) ..... 10 (3.0)  
 Max. Fuel Inlet Temperature--°F (°C) ..... 167 (75)  
 Fuel Filter Size @98% Efficiency--Micron ..... 2

### Lubrication System

Oil Pressure @ Rated Speed--psi (kPa)..... 51 (350)  
 Oil Pressure @ Low Idle--psi (kPa) ..... 15 (100)

### Sea Water System

Sea Water Pump Flow--gal/min (L/min)..... 30 (112)  
 Maximum Inlet Restriction--in. H<sub>2</sub>O (kPa) ..... 120 (30)  
 Maximum Outlet Pressure--psi (kPa)..... 20 (135)  
 Maximum Suction Lift--ft (m)..... 10 (3.0)

### Performance Data

Performance Option Codes ..... 72GD / 72GE  
 Rated Power--hp (kW) ..... 158 (118)  
 Rated Power (Metric) Fuel @ 77 °F (25 °C)--PS ..... 160.4  
 Rated Speed--rpm ..... 2400  
 Rated Torque--lb-ft (N•m)..... 346 (470)  
 Peak Torque--lb-ft (N•m) ..... 445 (604)  
 Peak Torque Speed--rpm..... 1800  
 Torque Rise--percent ..... 28  
 Low Idle Speed--rpm ..... 650  
 BMEP--psi (kPa) ..... 126 (869)  
 Smoke @ Rated Speed--Bosch No. ....<1.1

### Fuel Consumption for Typical Propeller Curve

Engine rpm	Crank. Power hp (kW)	Crank. Torque lb-ft (N•m)	Prop. Absorption hp (kW)	Prop. Fuel gal/hr(L/hr)
2400	158 (118)	346 (470)	158 (118)	8.9 (33.7)
2200	158 (118)	478 (512)	122 (91)	6.5 (24.7)
2000	158 (118)	416 (563)	92 (68)	4.9 (18.4)
1800	153 (114)	445 (604)	67 (50)	3.5 (13.4)
1600	133 (99)	436 (591)	47 (35)	2.5 (9.5)
1400	101 (75)	377 (512)	31 (23)	1.7 (6.4)
1200	74 (55)	323 (438)	20 (15)	1.1 (4.1)
1000	56 (42)	296 (401)	11 (9)	0.6 (2.4)

Data based on keel-cooled engine.  
 All values at rated speed and power with standard options unless otherwise noted.

\* Revised Data  
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 April 2004